

Work Order ID 145654-2

Friday, May 06, 2016 10:37:03 AM

145654

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Item ID: D3065-041

Revision ID:

Item Name: Step Leg Assembly

Start Date: 6/3/2016 Start Qty: 40.00

Required Date: 6/10/2016 Req'd Qty: 40.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3065	Rev B
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100	Small Fab	0.00							
100	Memo	3.60							
Small Fab	Assemble as per Dwg D3065 and Identify as D3065-041								

110	QC5- Inspect part completeness to step on W/O	0.00							
110	Memo	0.80							
QC	Quality Control								

120	Identify as per dwg & Stock Location: WA002	0.00							
120	Memo	0.40							
Packaging	LOCATION : WA002								

DAS
30
9-89

DAS
30
9-89

SEP 06 2016

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Item ID: D3065-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Leg Assembly

Start Date: 6/3/2016 Start Qty: 40.00

40

Cust Item ID:

Required Date: 6/10/2016 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

4.00

Quality Control

DAS
21
9-89

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DAS
21
9-89

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Picklist Print

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Work Order ID: 145654

145654

Parent Item: D3065-041

D3065-041

Parent Item Name: Step Leg Assembly

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev: C02.11.01 Incorporated D3066-1 IPPKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3065-1		Manufactured	No			100	Each	19.0000	1	40			
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D3065-1

Step Spacer

Location	Loc Qty	Loc Code
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GA	19	
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142774	19	
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D3065-3		Manufactured	No			100	Each	0.0000	1	40			
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D3065-3

Step Spacer

D3065-5		Manufactured	No			100	Each	1.0000	2	80			
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D3065-5

Step Leg

Location	Loc Qty	Loc Code
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GA	1	
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144187	1	
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D3065-7		Manufactured	No			100	Each	19.0000	1	40			
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D3065-7

Step Spacer

Location	Loc Qty	Loc Code
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GA	19	
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142672	19	
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**

B145573 (3x)

~~B145086 (6x)~~
~~B146801 (14x)~~

16/09/06

**

145410 (3x) ~~B144786 (20x)~~

16/09/06

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B147435 (3x)

~~B144786 (3x)~~
~~B145777 (37x)~~

16/09/06

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~~B147291~~
~~20x~~

145444 (3x)

Picklist Print

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Work Order ID: 145654

145654

Parent Item: D3065-041

D3065-041

Parent Item Name: Step Leg Assembly

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 40.00

Required Qty: 40.00

MS20470AD4-4

Purchased

No

100

Each

2,914.000

30

1200

MS20470AD4-4

Rivet, Universal Head

16/09/06 *[Signature]*

Location

Loc Qty

Loc Code

GA

2446

M133922

54

M134294

323

M134574

2069

ST310

468

M132803

468

M134848 (90x)